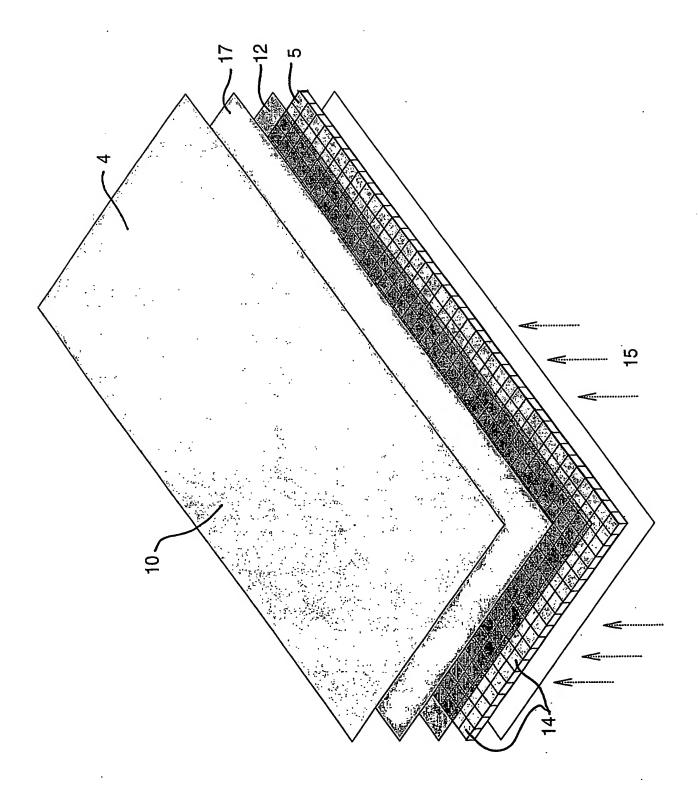
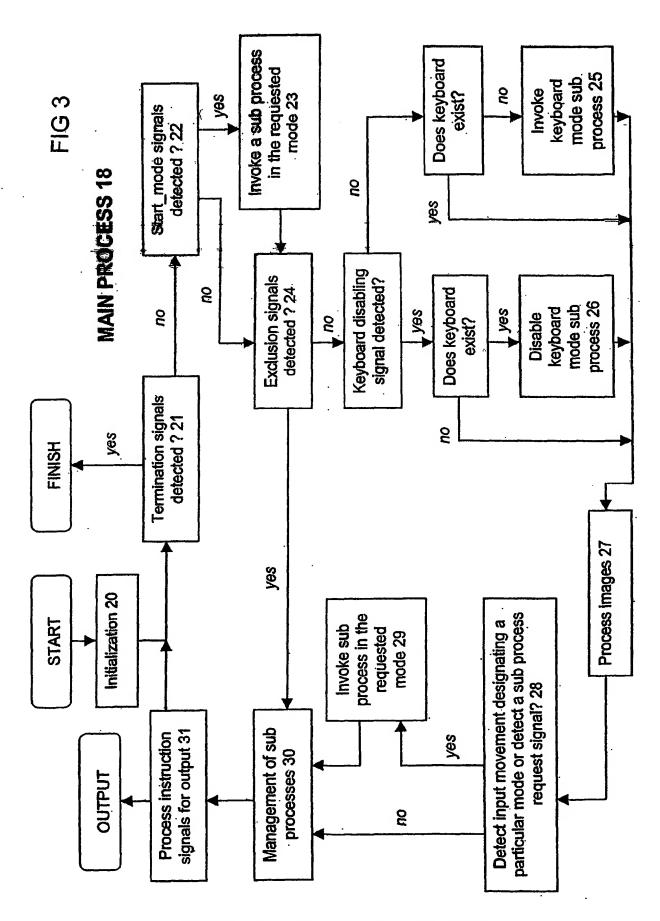


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SUB PROCESS 19

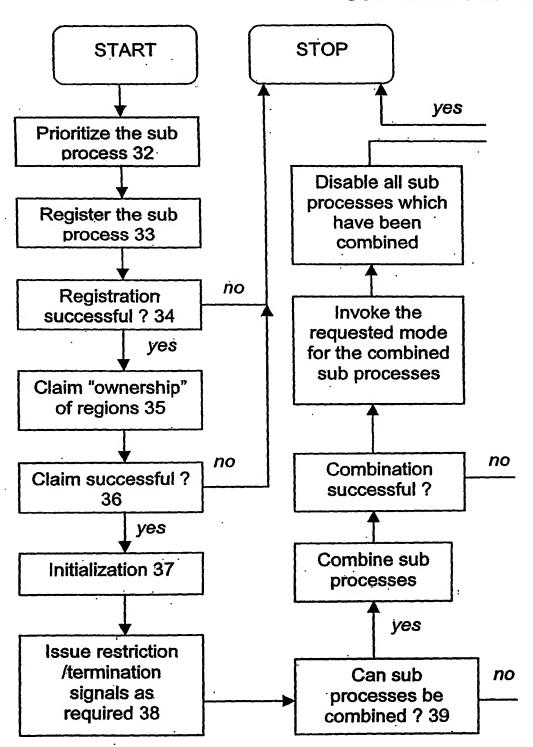


FIG 4

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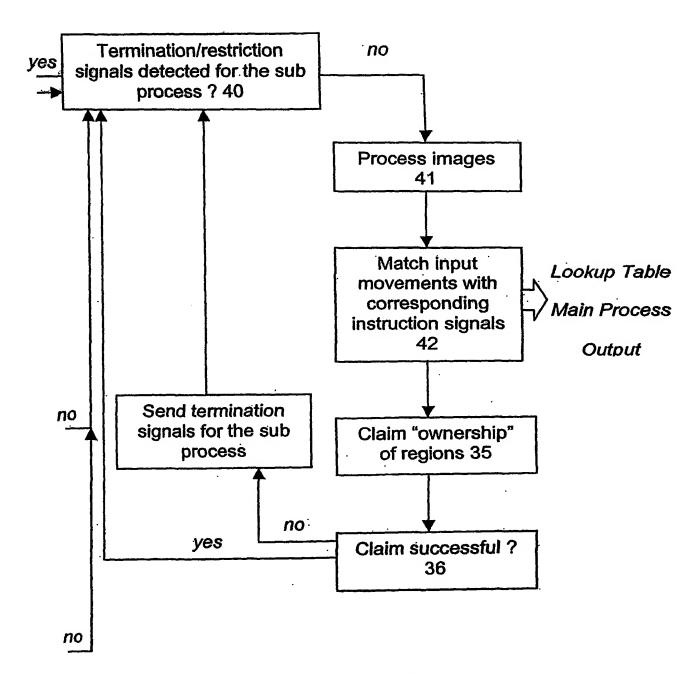
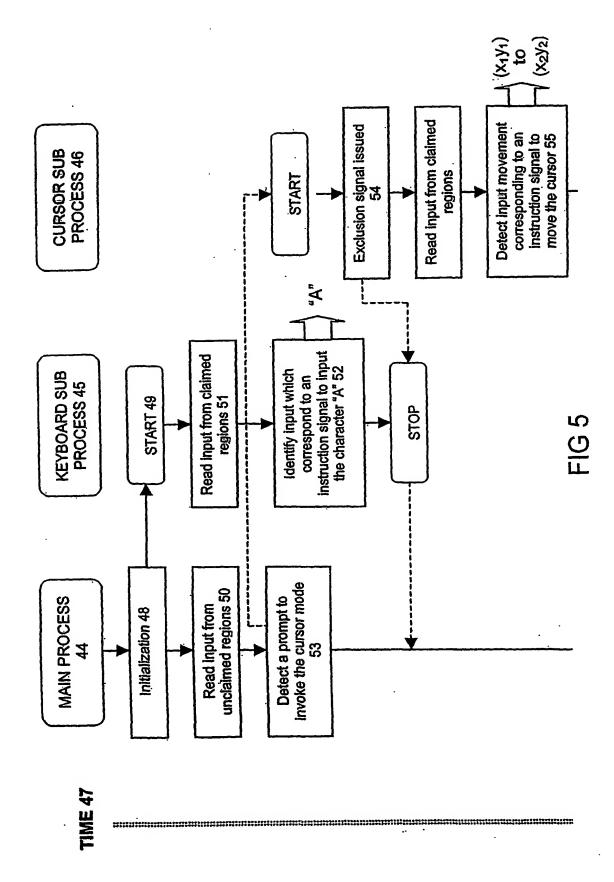
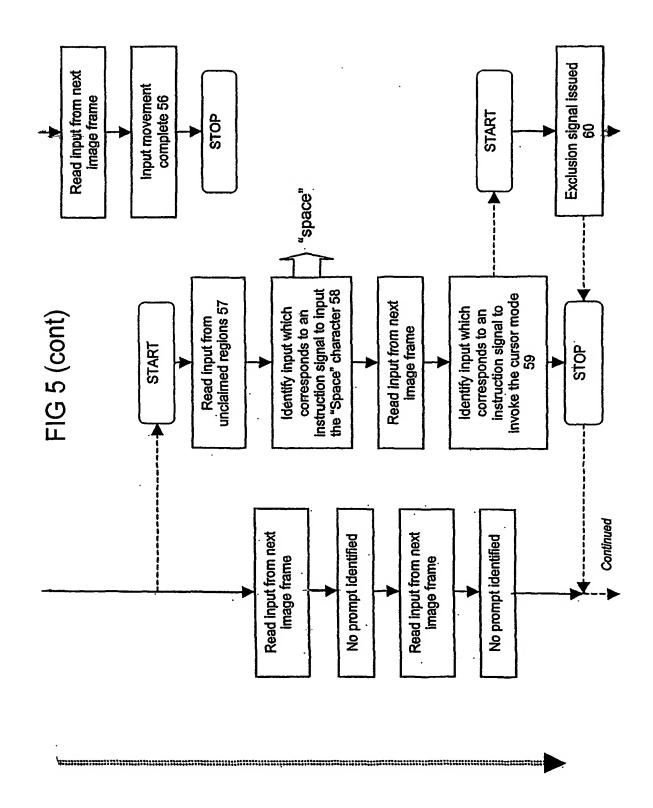


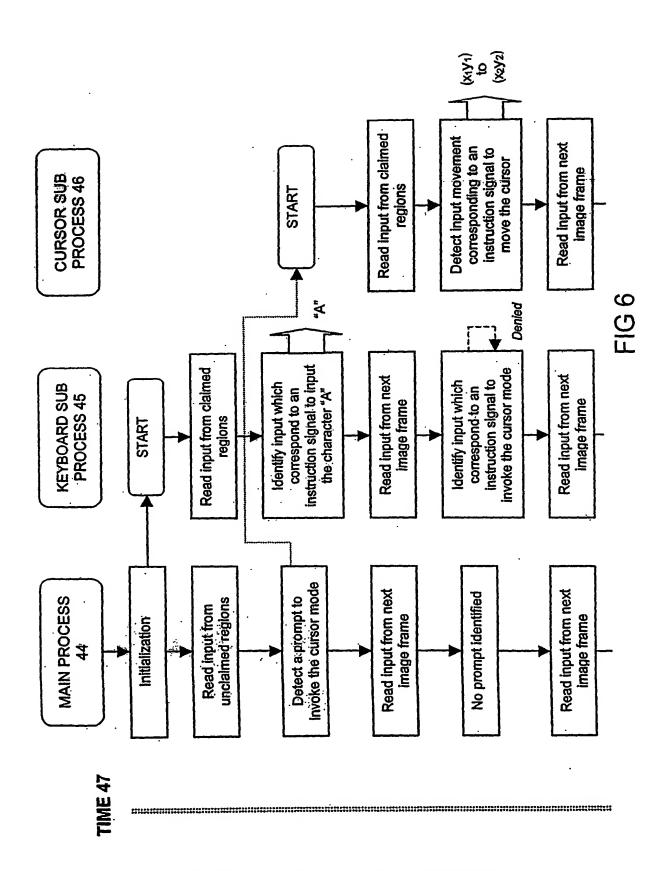
FIG 4 (cont)

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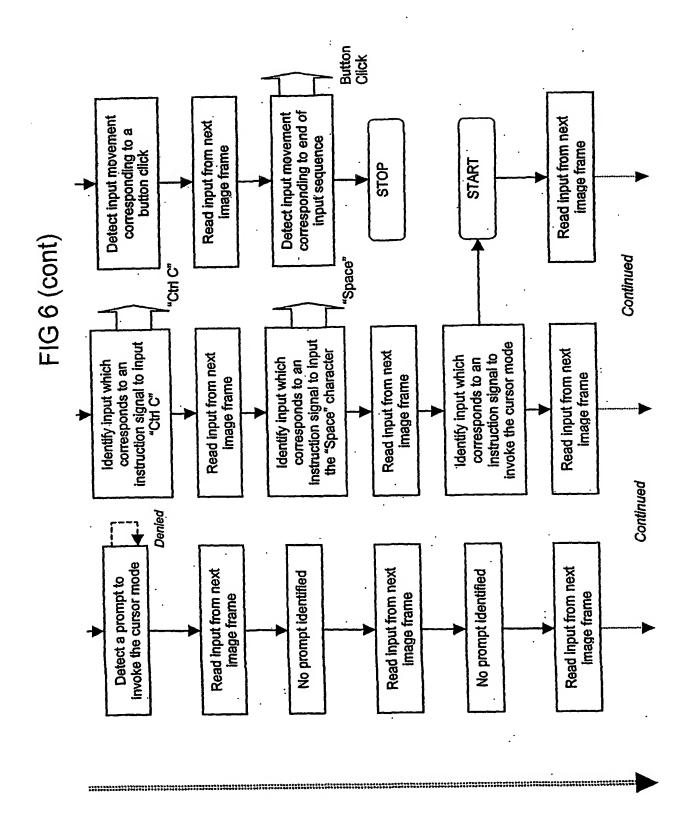


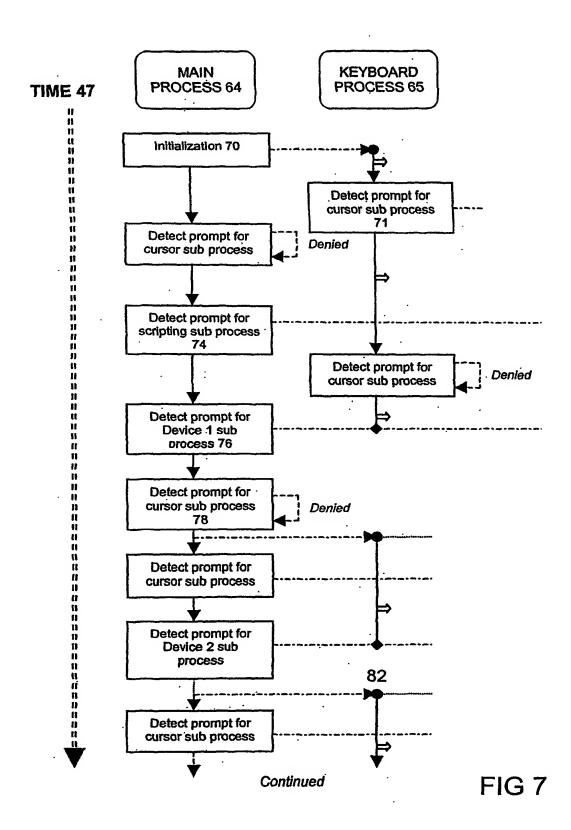
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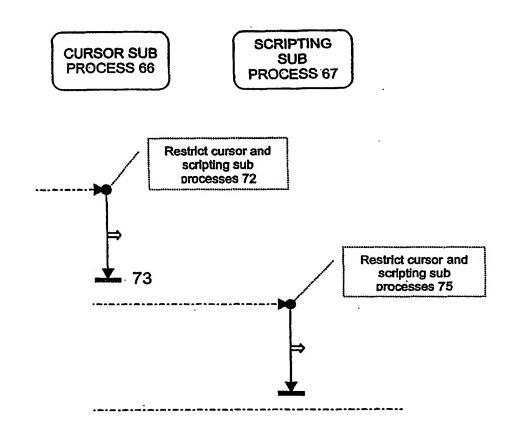


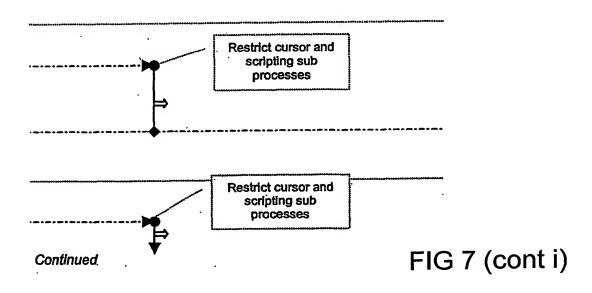


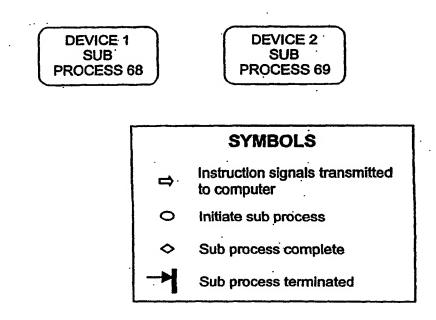
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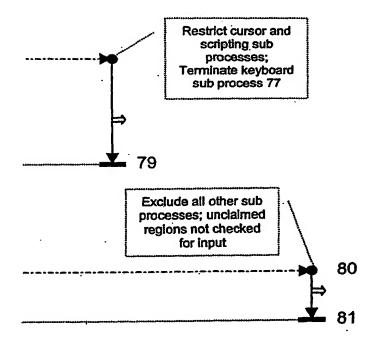
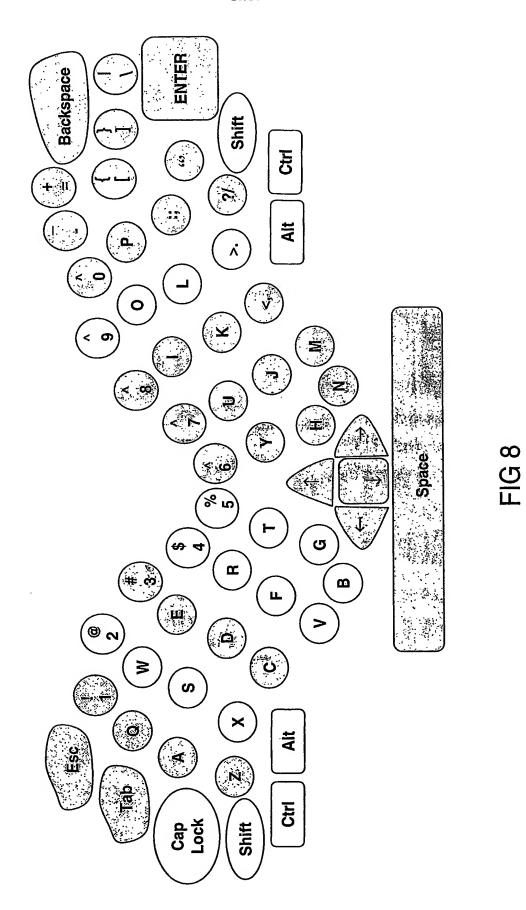


FIG 7 (cont ii)



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